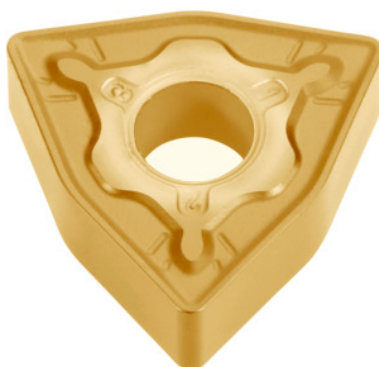


Garant**Indexable insert for turning WNMG 080412, for roughing machining****Order data**

Order number	252210 HB7020-2
GTIN	4069515019088
Item class	21G

Technical description

Type	HB7020-2
Cutting speed v_c main application	110 - 360 m/min
Main application	P
Tool material	Carbide
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	slightly interrupted
Number of changes/inserts	6
Chip breaker	SG
Corner radius	1.2 mm
Finishing/roughing assignment	Finishing
Cutting depth a_p	1.5 - 6 mm
ISO code indexable insert	WNMG 080412

Type of product

Indexable insert for turning