

Garant**Indexable insert for turning CCMT 060204, for finish machining, Wiper****Order data**

Order number	260053 HB7020-2
GTIN	4069515019262
Item class	21G

Technical description

Type	HB7020-2
Cutting depth a_p	0.2 - 2.5 mm
Finishing/roughing assignment	Finishing
Feed f	0.06 - 0.5 mm/rev.
Cutting speed v_c main application	150 - 460 m/min
Number of changes/inserts	2
ISO code indexable insert	CCMT 060204
Tool material	Carbide
Cutting conditions	slightly interrupted
Main application	P
Corner radius	0.4 mm

Chip breaker	WSS
Type of product	Indexable insert for turning