

**Indexable insert for turning SNMG 120408, for roughing machining****Order data**

Order number	251324 HB7020-2
GTIN	4069515017725
Item class	21G

Technical description

Chip breaker	SG
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Cutting speed v_c main application	110 - 360 m/min
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Corner radius	0.8 mm
Finishing/roughing assignment	Roughing
Type	HB7020-2

Main application	P
Type of product	Indexable insert for turning