

Garant**Indexable insert for turning CNMG 09T308, for finish machining****Order data**

Order number	250052 HB7020-2
GTIN	4069515015547
Item class	21G

Technical description

Cutting depth a_p	0.3 - 2 mm
Number of changes/inserts	4
Corner radius	0.8 mm
Main application	P
Tool material	Carbide
Cutting conditions	slightly interrupted
Type	HB7020-2
Chip breaker	SS
ISO code indexable insert	CNMG 09T308
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	160 - 400 m/min

Data sheet

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning