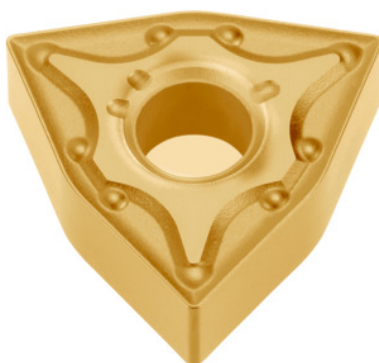


**Indexable insert for turning WNMG 080408, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 252070 HB7010-2 |
| GTIN         | 4069515018869   |
| Item class   | 21G             |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Cutting depth $a_p$                  | 0.3 - 4 mm        |
| Chip breaker                         | SM                |
| Tolerance                            | M                 |
| Type                                 | HB7010-2          |
| Feed $f$                             | 0.2 - 0.5 mm/rev. |
| Cutting speed $v_c$ main application | 140 - 440 m/min   |
| Finishing/roughing assignment        | Finishing         |
| ISO code indexable insert            | WNMG 080408       |
| Main application                     | P                 |
| Tool material                        | Carbide           |
| Cutting conditions                   | continuous        |
| Corner radius                        | 0.8 mm            |

## Data sheet

|                           |                              |
|---------------------------|------------------------------|
| Number of changes/inserts | 6                            |
| Type of product           | Indexable insert for turning |