

Garant**Indexable insert for turning CNMG 120408, for roughing machining****Order data**

Order number	250322 HB7010-2
GTIN	4069515016162
Item class	21G

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	120 - 415 m/min
ISO code indexable insert	CNMG 120408
Feed f	0.25 - 0.6 mm/rev.
Main application	P
Chip breaker	SG
Cutting depth a_p	1.5 - 6 mm
Tool material	Carbide
Number of changes/inserts	4
Finishing/roughing assignment	Roughing
Corner radius	0.8 mm

Type	HB7010-2
Type of product	Indexable insert for turning