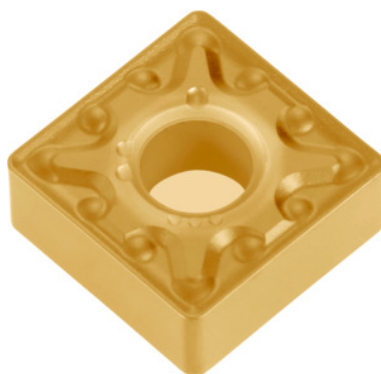


**Indexable insert for turning SNMG 120404, for medium machining****Order data**

Order number	251222 HB7020-2
GTIN	4069515017565
Item class	21G

Technical description

Cutting conditions	slightly interrupted
ISO code indexable insert	SNMG 120404
Feed f	0.2 - 0.5 mm/rev.
Cutting speed v_c main application	130 - 370 m/min
Tool material	Carbide
Main application	P
Type	HB7020-2
Chip breaker	SM
Cutting depth a_p	0.3 - 4 mm
Corner radius	0.4 mm
Number of changes/inserts	8

Data sheet

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning