

Garant**Indexable insert for turning DC.T 070204, for finish machining****Order data**

Order number	260353 HB7020-2
GTIN	4069515020220
Item class	21G

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Main application	P
ISO code indexable insert	DCMT 070204
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Type	HB7020-2
Chip breaker	SS
Cutting conditions	slightly interrupted
Cutting speed v_c main application	140 - 400 m/min
Number of changes/inserts	2

Data sheet

Feed f	0.07 - 0.25 mm/rev.
Tolerance	M
Type of product	Indexable insert for turning