

Garant**Indexable insert for turning DNMG 110404, for finish machining, Wiper****Order data**

Order number	250653 HB7020-2
GTIN	4069515016667
Item class	21G

Technical description

Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.1 - 0.5 mm/rev.
Number of changes/inserts	4
ISO code indexable insert	DNMG 110404
Cutting speed v_c main application	170 - 480 m/min
Type	HB7020-2
Main application	P
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tool material	Carbide

Chip breaker	WSS
Type of product	Indexable insert for turning