

**Indexable insert for turning SC.T 09T304, for medium machining****Order data**

Order number	260762 HB7010-2
GTIN	4069515021012
Item class	21G

Technical description

ISO code indexable insert	SCMT 09T304
Tool material	Carbide
Main application	P
Feed f	0.08 - 0.3 mm/rev.
Tolerance	M
Cutting speed v_c main application	120 - 440 m/min
Type	HB7010-2
Number of changes/inserts	4
Cutting conditions	continuous
Chip breaker	SM
Finishing/roughing assignment	Finishing

Data sheet

Corner radius	0.4 mm
Cutting depth a_p	0.3 - 2 mm
Type of product	Indexable insert for turning