

Garant**Indexable insert for turning CNMG 120408, for roughing machining****Order data**

Order number	250322 HB7020-2
GTIN	4069515016186
Item class	21G

Technical description

Type	HB7020-2
Cutting conditions	slightly interrupted
Tool material	Carbide
Corner radius	0.8 mm
Cutting depth a_p	1.5 - 6 mm
Cutting speed v_c main application	110 - 360 m/min
Number of changes/inserts	4
Chip breaker	SG
ISO code indexable insert	CNMG 120408
Finishing/roughing assignment	Roughing
Feed f	0.25 - 0.6 mm/rev.

Data sheet

Main application	P
Type of product	Indexable insert for turning