

Garant**Indexable insert for turning CNMG 120408, for medium machining, Wiper****Order data**

Order number	250157 HB7020-2
GTIN	4069515015868
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting speed v_c main application	140 - 420 m/min
Number of changes/inserts	4
Cutting depth a_p	0.5 - 4 mm
ISO code indexable insert	CNMG 120412
Feed f	0.2 - 0.6 mm/rev.
Finishing/roughing assignment	Finishing
Main application	P
Chip breaker	WSM
Type	HB7020-2

Data sheet

Corner radius	0.8 mm
Type of product	Indexable insert for turning