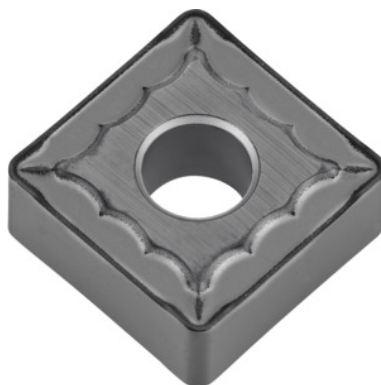


**Garant****Indexable insert for turning SNMG 120408, for roughing machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 251324 HB7130-2 |
| GTIN         | 4069515022828   |
| Item class   | 21G             |

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Main application                     | M                    |
| Tool material                        | Carbide              |
| Cutting conditions                   | slightly interrupted |
| Feed f                               | 0.2 - 0.55 mm/rev.   |
| Cutting speed $v_c$ main application | 60 - 220 m/min       |
| Corner radius                        | 0.8 mm               |
| Cutting depth $a_p$                  | 1.5 - 7 mm           |
| Type                                 | HB7130-2             |
| Number of changes/inserts            | 8                    |
| Chip breaker                         | VG                   |
| Finishing/roughing assignment        | Roughing             |

## Data sheet

ISO code indexable insert

SNMG 120408

Type of product

Indexable insert for turning