

**Indexable insert for turning DNMG 150608, for roughing machining****Order data**

Order number	250862 HB7140-2
GTIN	4069515022880
Item class	21G

Technical description

Cutting conditions	heavily interrupted
Coating	AlTiSiN
Feed f	0.25 - 0.6 mm/rev.
ISO code indexable insert	DNMG 150608
Main application	M
Finishing/roughing assignment	Finishing
Chip breaker	VG
Corner radius	0.8 mm
Type	HB7140-2
Cutting speed v_c main application	50 - 170 m/min
Tool material	Carbide

Data sheet

Cutting depth a_p	1.5 - 6 mm
Number of changes/inserts	4
Type of product	Indexable insert for turning