

**Indexable insert for turning CCMT 120408, for finish machining****Order data**

Order number	260066 HB7035-2
GTIN	4069515019606
Item class	21G

Technical description

Cutting conditions	heavily interrupted
Type	HB7035-2
Main application	P
Number of changes/inserts	2
Tolerance	M
Chip breaker	SS
Feed f	0.07 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Tool material	Carbide
ISO code indexable insert	CCMT 120408

Data sheet

Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	120 - 350 m/min
Type of product	Indexable insert for turning