

**Garant****Indexable insert for turning VBMT 110302, for finish machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 261142 HB7035-2 |
| GTIN         | 4069515021838   |
| Item class   | 21G             |

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Finishing/roughing assignment        | Finishing           |
| Chip breaker                         | SS                  |
| ISO code indexable insert            | VBMT 110302         |
| Number of changes/inserts            | 2                   |
| Tool material                        | Carbide             |
| Feed f                               | 0.07 - 0.25 mm/rev. |
| Corner radius                        | 0.2 mm              |
| Main application                     | P                   |
| Type                                 | HB7035-2            |
| Cutting conditions                   | heavily interrupted |
| Cutting speed $v_c$ main application | 120 - 350 m/min     |

## Data sheet

|                     |                              |
|---------------------|------------------------------|
| Cutting depth $a_p$ | 0.2 - 1.5 mm                 |
| Type of product     | Indexable insert for turning |