

Garant**Indexable insert for turning CNMG 09T308, for finish machining****Order data**

Order number	250052 HB7035-2
GTIN	4069515015561
Item class	21G

Technical description

ISO code indexable insert	CNMG 09T308
Tool material	Carbide
Main application	P
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	4
Corner radius	0.8 mm
Type	HB7035-2
Chip breaker	SS
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.3 - 2 mm
Cutting conditions	heavily interrupted

Data sheet

Cutting speed v_c main application

150 - 350 m/min

Type of product

Indexable insert for turning