

**Indexable insert for turning SC.T 09T304, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260762 HB7020-2 |
| GTIN         | 4069515021036   |
| Item class   | 21G             |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| ISO code indexable insert            | SCMT 09T304        |
| Number of changes/inserts            | 4                  |
| Tolerance                            | M                  |
| Type                                 | HB7020-2           |
| Main application                     | P                  |
| Chip breaker                         | SM                 |
| Finishing/roughing assignment        | Finishing          |
| Feed $f$                             | 0.08 - 0.3 mm/rev. |
| Cutting speed $v_c$ main application | 110 - 350 m/min    |
| Cutting depth $a_p$                  | 0.3 - 2 mm         |
| Corner radius                        | 0.4 mm             |

## Data sheet

|                    |                              |
|--------------------|------------------------------|
| Tool material      | Carbide                      |
| Cutting conditions | slightly interrupted         |
| Type of product    | Indexable insert for turning |