

**Garant****Indexable insert for turning CNMG 160608, for roughing machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 250334 HB7010-2 |
| GTIN         | 4069515016346   |
| Item class   | 21G             |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Chip breaker                         | SG                 |
| Cutting speed $v_c$ main application | 120 - 415 m/min    |
| Cutting depth $a_p$                  | 1.5 - 6 mm         |
| Cutting conditions                   | continuous         |
| Tool material                        | Carbide            |
| Main application                     | P                  |
| Number of changes/inserts            | 4                  |
| Feed $f$                             | 0.25 - 0.6 mm/rev. |
| Corner radius                        | 0.8 mm             |
| ISO code indexable insert            | CNMG 160608        |
| Type                                 | HB7010-2           |

## Data sheet

Finishing/roughing assignment

Roughing

Type of product

Indexable insert for turning