

**Indexable insert for turning CNMG 120412, for medium machining****Order data**

Order number	250160 HB7035-2
GTIN	4069515016001
Item class	21G

Technical description

Tolerance	M
Cutting speed v_c main application	120 - 320 m/min
Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Main application	P
Cutting depth a_p	0.3 - 4 mm
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Tool material	Carbide
Chip breaker	SM
Corner radius	1.2 mm

Cutting conditions	heavily interrupted
Type	HB7035-2
Type of product	Indexable insert for turning