

Garant**Indexable insert for turning CNMG 120408, for medium machining****Order data**

Order number	250158 HB7010-2
GTIN	4069515015882
Item class	21G

Technical description

Tolerance	M
Cutting conditions	continuous
Cutting depth a_p	0.3 - 4 mm
Feed f	0.2 - 0.5 mm/rev.
Type	HB7010-2
Finishing/roughing assignment	Finishing
Chip breaker	SM
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Main application	P
Tool material	Carbide

Data sheet

Cutting speed v_c main application	140 - 440 m/min
Corner radius	0.8 mm
Type of product	Indexable insert for turning