

**Garant****Indexable insert for turning VC.T 160404, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 261458 HB7020-2 |
| GTIN         | 4069515022651   |
| Item class   | 21G             |

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| ISO code indexable insert            | VCMT 160404          |
| Corner radius                        | 0.4 mm               |
| Cutting depth $a_p$                  | 0.3 - 2 mm           |
| Chip breaker                         | SM                   |
| Cutting speed $v_c$ main application | 110 - 350 m/min      |
| Tool material                        | Carbide              |
| Type                                 | HB7020-2             |
| Main application                     | P                    |
| Feed $f$                             | 0.08 - 0.3 mm/rev.   |
| Tolerance                            | M                    |
| Cutting conditions                   | slightly interrupted |

## Data sheet

|                               |                              |
|-------------------------------|------------------------------|
| Number of changes/inserts     | 2                            |
| Finishing/roughing assignment | Finishing                    |
| Type of product               | Indexable insert for turning |