

Garant**Indexable insert for turning SNMG 120412, for roughing machining****Order data**

Order number	251326 HB7020-2
GTIN	4069515017749
Item class	21G

Technical description

Tool material	Carbide
Main application	P
Cutting conditions	slightly interrupted
Type	HB7020-2
Cutting speed v_c main application	110 - 360 m/min
Number of changes/inserts	8
Feed f	0.25 - 0.6 mm/rev.
ISO code indexable insert	SNMG 120412
Cutting depth a_p	1.5 - 6 mm
Chip breaker	SG
Finishing/roughing assignment	Roughing

Data sheet

Corner radius	1.2 mm
Type of product	Indexable insert for turning