

Garant**Indexable insert for turning CC.T 09T302, for finish machining****Order data**

Order number	260056 HB7020-2
GTIN	4069515019309
Item class	21G

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	140 - 400 m/min
Main application	P
Feed f	0.07 - 0.25 mm/rev.
Tool material	Carbide
Cutting conditions	slightly interrupted
ISO code indexable insert	CCMT 09T302
Corner radius	0.2 mm
Number of changes/inserts	2
Tolerance	M
Finishing/roughing assignment	Finishing

Data sheet

Chip breaker	SS
Type	HB7020-2
Type of product	Indexable insert for turning