

**Indexable insert for turning SC.T 120408, for medium machining****Order data**

Order number	260766 HB7020-2
GTIN	4069515021210
Item class	21G

Technical description

Cutting depth a_p	0.3 - 2 mm
Type	HB7020-2
Cutting conditions	slightly interrupted
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Main application	P
Cutting speed v_c main application	110 - 350 m/min
Tolerance	M
Tool material	Carbide
Feed f	0.08 - 0.3 mm/rev.
Corner radius	0.8 mm

Data sheet

Chip breaker	SM
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning