

Garant**Indexable insert for turning CNMG 120404, for finish machining****Order data**

Order number	250058 HB7010-2
GTIN	4069515015585
Item class	21G

Technical description

Tool material	Carbide
Cutting speed v_c main application	170 - 500 m/min
Type	HB7010-2
Main application	P
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	CNMG 120404
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm
Number of changes/inserts	4

Chip breaker	SS
Type of product	Indexable insert for turning