

**Indexable insert for turning CCMT 09T308, for finish machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260060 HB7020-2 |
| GTIN         | 4069515019460   |
| Item class   | 21G             |

**Technical description**

|                                      |                 |
|--------------------------------------|-----------------|
| Number of changes/inserts            | 2               |
| Tolerance                            | M               |
| Chip breaker                         | SS              |
| Cutting speed $v_c$ main application | 140 - 400 m/min |
| ISO code indexable insert            | CCMT 09T308     |
| Main application                     | P               |
| Tool material                        | Carbide         |
| Cutting depth $a_p$                  | 0.2 - 1.5 mm    |
| Corner radius                        | 0.8 mm          |
| Type                                 | HB7020-2        |
| Finishing/roughing assignment        | Finishing       |

## Data sheet

|                    |                              |
|--------------------|------------------------------|
| Feed f             | 0.07 - 0.25 mm/rev.          |
| Cutting conditions | slightly interrupted         |
| Type of product    | Indexable insert for turning |