

Garant**Indexable insert for turning SNMG 120404, for finish machining****Order data**

Order number	251142 HB7020-2
GTIN	4069515017442
Item class	21G

Technical description

Cutting speed v_c main application	160 - 400 m/min
Chip breaker	SS
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2 mm
Number of changes/inserts	8
Main application	P
Type	HB7020-2
ISO code indexable insert	SNMG 120404
Feed f	0.1 - 0.4 mm/rev.

Data sheet

Tool material	Carbide
Type of product	Indexable insert for turning