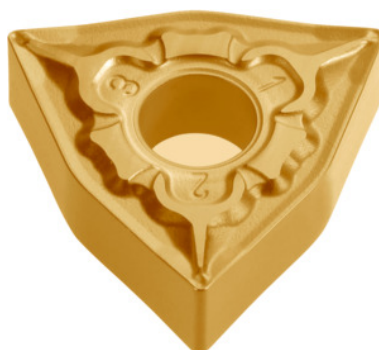


**Garant****Indexable insert for turning WNMG 060408, for finish machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 251954 HB7010-2 |
| GTIN         | 4069515018425   |
| Item class   | 21G             |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Cutting conditions                   | continuous        |
| Main application                     | P                 |
| ISO code indexable insert            | WNMG 060408       |
| Number of changes/inserts            | 6                 |
| Finishing/roughing assignment        | Finishing         |
| Corner radius                        | 0.8 mm            |
| Tool material                        | Carbide           |
| Cutting speed $v_c$ main application | 170 - 500 m/min   |
| Type                                 | HB7010-2          |
| Cutting depth $a_p$                  | 0.3 - 2 mm        |
| Chip breaker                         | SS                |
| Feed $f$                             | 0.1 - 0.4 mm/rev. |

Type of product

Indexable insert for turning