

**Indexable insert for turning SCMT 120404, for finish machining****Order data**

Order number	260748 HB7010-2
GTIN	4069515020909
Item class	21G

Technical description

Chip breaker	SS
Feed f	0.07 - 0.25 mm/rev.
Main application	P
Number of changes/inserts	4
Cutting speed v_c main application	150 - 500 m/min
Cutting conditions	continuous
ISO code indexable insert	SCMT 120404
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide

Type	HB7010-2
Type of product	Indexable insert for turning