

**Garant****Indexable insert for turning CC.T 09T304, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260150 HB7010-2 |
| GTIN         | 4069515019828   |
| Item class   | 21G             |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Corner radius                        | 0.4 mm             |
| Feed f                               | 0.08 - 0.3 mm/rev. |
| Tolerance                            | M                  |
| Cutting conditions                   | continuous         |
| Main application                     | P                  |
| Cutting speed $v_c$ main application | 120 - 440 m/min    |
| Tool material                        | Carbide            |
| Cutting depth $a_p$                  | 0.3 - 2 mm         |
| Finishing/roughing assignment        | Finishing          |
| Type                                 | HB7010-2           |
| ISO code indexable insert            | CCMT 09T304        |

## Data sheet

|                           |                              |
|---------------------------|------------------------------|
| Number of changes/inserts | 2                            |
| Chip breaker              | SM                           |
| Type of product           | Indexable insert for turning |