

Garant**Indexable insert for turning CNMG 120408, for medium machining****Order data**

Order number	250158 HB7020-2
GTIN	4069515015905
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Main application	P
Cutting speed v_c main application	130 - 370 m/min
Corner radius	0.8 mm
Number of changes/inserts	4
Feed f	0.2 - 0.5 mm/rev.
Chip breaker	SM
Type	HB7020-2
Finishing/roughing assignment	Finishing
Tolerance	M
Tool material	Carbide

Data sheet

Cutting depth a_p	0.3 - 4 mm
ISO code indexable insert	CNMG 120408
Type of product	Indexable insert for turning