

Garant**Indexable insert for turning CNMG 120404, for finish machining****Order data**

Order number	250058 HB7020-2
GTIN	4069515015608
Item class	21G

Technical description

ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Cutting speed v_c main application	160 - 400 m/min
Type	HB7020-2
Chip breaker	SS
Cutting conditions	slightly interrupted
Cutting depth a_p	0.3 - 2 mm
Tool material	Carbide
Corner radius	0.4 mm
Main application	P
Feed f	0.1 - 0.4 mm/rev.

Data sheet

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning