

**Indexable insert for turning SC.T 120408, for medium machining****Order data**

Order number	260766 HB7035-2
GTIN	4069515021234
Item class	21G

Technical description

Main application	P
Cutting depth a_p	0.3 - 2 mm
ISO code indexable insert	SCMT 120408
Feed f	0.08 - 0.3 mm/rev.
Number of changes/inserts	4
Type	HB7035-2
Cutting speed v_c main application	80 - 290 m/min
Finishing/roughing assignment	Finishing
Chip breaker	SM
Tolerance	M
Cutting conditions	heavily interrupted
Corner radius	0.8 mm

Data sheet

Tool material	Carbide
Type of product	Indexable insert for turning