

**Indexable insert for turning CC.T 060202, for medium machining****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 260140 HB7020-2 |
| GTIN         | 4069515019644   |
| Item class   | 21G             |

**Technical description**

|                               |                      |
|-------------------------------|----------------------|
| ISO code indexable insert     | CCMT 060202          |
| Tolerance                     | M                    |
| Chip breaker                  | SM                   |
| Tool material                 | Carbide              |
| Cutting depth $a_p$           | 0.3 - 2 mm           |
| Finishing/roughing assignment | Finishing            |
| Corner radius                 | 0.2 mm               |
| Type                          | HB7020-2             |
| Main application              | P                    |
| Feed $f$                      | 0.08 - 0.3 mm/rev.   |
| Cutting conditions            | slightly interrupted |

## Data sheet

|                                      |                              |
|--------------------------------------|------------------------------|
| Number of changes/inserts            | 2                            |
| Cutting speed $v_c$ main application | 110 - 350 m/min              |
| Type of product                      | Indexable insert for turning |