

**Garant****Indexable insert for turning WNMG 080408, for medium machining, Wiper****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 252071 HB7020-2 |
| GTIN         | 4069515018920   |
| Item class   | 21G             |

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Cutting speed $v_c$ main application | 140 - 420 m/min      |
| Tool material                        | Carbide              |
| Chip breaker                         | WSM                  |
| Feed $f$                             | 0.2 - 0.6 mm/rev.    |
| Type                                 | HB7020-2             |
| Cutting depth $a_p$                  | 0.5 - 4 mm           |
| Number of changes/inserts            | 6                    |
| Main application                     | P                    |
| ISO code indexable insert            | WNMG 080408          |
| Finishing/roughing assignment        | Finishing            |
| Corner radius                        | 0.8 mm               |
| Cutting conditions                   | slightly interrupted |

Type of product

Indexable insert for turning