

**Indexable insert for turning SCMT 09T308, for medium machining****Order data**

Order number	260763 HB7010-2
GTIN	4069515021074
Item class	21G

Technical description

Tool material	Carbide
Cutting speed v_c main application	120 - 440 m/min
Feed f	0.08 - 0.3 mm/rev.
Tolerance	M
Main application	P
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
ISO code indexable insert	SCMT 09T308
Cutting depth a_p	0.3 - 2 mm
Type	HB7010-2
Chip breaker	SM

Data sheet

Corner radius	0.8 mm
Number of changes/inserts	4
Type of product	Indexable insert for turning