

Garant**Indexable insert for turning CNMG 120408, for medium machining****Order data**

Order number	250158 HB7035-2
GTIN	4069515015929
Item class	21G

Technical description

Type	HB7035-2
Cutting speed v_c main application	120 - 320 m/min
ISO code indexable insert	CNMG 120408
Cutting depth a_p	0.3 - 4 mm
Number of changes/inserts	4
Feed f	0.2 - 0.5 mm/rev.
Main application	P
Tolerance	M
Cutting conditions	heavily interrupted
Chip breaker	SM
Finishing/roughing assignment	Finishing

Data sheet

Corner radius	0.8 mm
Tool material	Carbide
Type of product	Indexable insert for turning