

Garant**Indexable insert for turning SCMT 120404, for finish machining****Order data**

Order number	260748 HB7035-2
GTIN	4069515020947
Item class	21G

Technical description

Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SS
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Type	HB7035-2
Finishing/roughing assignment	Finishing
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
Main application	P
Feed f	0.07 - 0.25 mm/rev.

Type of product

Indexable insert for turning