



Boring bar set, steel, with IC, left-hand, Type: SET09



Order data

Order number	260037 SET09
GTIN	4045197657725
Item class	29W

Description

Supplied with:

Plastic case

Technical description

suitable indexable insert	CC.. 09T3..
ISO code toolholder	A25R SCLCR/L09
ISO code toolholder	A16Q SCLCR/L09
ISO code toolholder	A20R SCLCR/L09
Pack of insert screws	269028 8
Clamping height L ₂	15 mm
Clamping height L ₂	18 mm
Clamping height L ₂	23 mm
Centre offset L ₃	10.7 mm
Centre offset L ₃	10.5 mm

Centre offset L ₃	14.5 mm
Minimum pre-drill Ø D _{min}	20 mm
Minimum pre-drill Ø D _{min}	25 mm
Minimum pre-drill Ø D _{min}	28 mm
Overall length L	180 mm
Overall length L	200 mm
Overall length L	200 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3×D
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Boring bar steel Shank Ø / insert size 20/09 mm	260033 20/09
Boring bar steel Shank Ø / insert size 16/09 mm	260033 16/09
Boring bar steel Shank Ø / insert size 25/12 mm	260033 25/12
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500