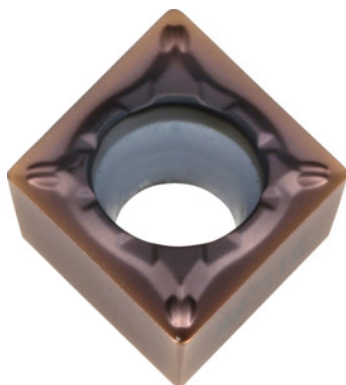


Garant**Indexable insert for turning CC.T 09T304, for finish machining****Order data**

Order number	260058 HB7415
GTIN	4045197667465
Item class	21G

Technical description

Cutting depth a_p	0.2 - 2 mm
Main application	S
Cutting speed v_c main application	60 - 70 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Chip breaker	TIS
Feed f	0.1 mm/rev.
Type	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304

Data sheet

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning