

**Centring clamp Form B, Thread × length: M5X15****Order data**

Order number	370054 M5X15
GTIN	4059245267798
Item class	37K

**Description****Version:**

Form B with cylinder head screw.

**Advantage:**

- **Pull-down effect.**
- **Quick and easy clamping of components.**

**Application:**

For centring and clamping a workpiece in the hole. High clamping forces are achieved by the wedge surfaces.

**Material:**

Heat treatable steel, burnished Hardened (33-39 HRC).

**Note:**

During the clamping process, the clamping force acts on specific points of the hole wall.

**Technical description**

$D_{\max}$	12.3 mm
$D_{\min}$	10 mm

## Data sheet

maximum clamping force	2.5 kN
H	6.4 mm
Width across flats AF	4 mm
L	9 mm
H <sub>1</sub>	6.2 mm
Type of product	Jig clamping system