

**Centring clamp Form B, Thread × length: M6X18****Order data**

Order number	370054 M6X18
GTIN	4059245267804
Item class	37K

Description**Version:**

Form B with cylinder head screw.

Advantage:

- **Pull-down effect.**
- **Quick and easy clamping of components.**

Application:

For centring and clamping a workpiece in the hole. High clamping forces are achieved by the wedge surfaces.

Material:

Heat treatable steel, burnished Hardened (33-39 HRC).

Note:

During the clamping process, the clamping force acts on specific points of the hole wall.

Technical description

D_{max}	16.3 mm
D_{min}	12 mm

Data sheet

Width across flats AF	5 mm
maximum clamping force	5 kN
H ₁	7.9 mm
L	10.6 mm
H	8.6 mm
Type of product	Jig clamping system