

Wedge clamp with machining allowance on both sides narrow, Thread M x length L: M8X25mm



Order data

Order number	370031 M8X25
GTIN	4059245032853
Item class	37K

Description

Application:

- · Wedge surfaces produce high clamping forces.
- · Wedge clamps can be used in tapped holes or T-slots.
- · When the clamping screw is screwed in, the clamping segments press against the workpieces.
- A slot in the double wedge allows for movement and tolerance adjustment. Movement distance: M8 = \pm 0.5 mm; M10 and M12 = \pm 1.0 mm; M16 = \pm 1.5 mm.
- Wedge clamps are suitable for multiple clamping.
- · Machining allowance enables adjustments to match the contour.

Material:

Double wedge and clamping segments heat-treatable steel, hardened, black.

Note:

The machining allowance per jaw is 3 mm for the M8X25 version and 5 mm for the M10X25, M12X40 and M16X60 versions.

Technical description

Thread	M8
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Data sheet

Length L	25 mm
Height C	15 mm
Width B	24 mm
Height E	2 mm
A minimum	36.5 mm
A maximum	39.5 mm
maximum clamping force	11 kN
Type of product	Side clamps