

# Wedge clamp with machining allowance on both sides wide, Thread M x length L: M8X25mm



#### **Order data**

Order number	370032 M8X25
GTIN	4059245032891
Item class	37K

### Description

#### **Application:**

- Wedge surfaces produce high clamping forces.
- Wedge clamps can be used in tapped holes or T-slots.
- · When the clamping screw is screwed in, the clamping segments press against the workpieces.
- A slot in the double wedge allows for movement and tolerance adjustment. Movement distance: M8 =  $\pm$  0.5 mm; M10 and M12 =  $\pm$  1.0 mm; M16 =  $\pm$  1.5 mm.
- · Wedge clamps are suitable for multiple clamping.
- · Machining allowance enables adjustments to match the contour.

#### **Material:**

Double wedge and clamping segments heat-treatable steel, hardened, black.

#### Note:

The machining allowance per jaw is 3 mm for the M8X25 version and 5 mm for the M10X25, M12X40 and M16X60 versions.

#### **Technical description**

Length L	25 mm
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## Data sheet

Thread	M8
Width B	30 mm
Height E	2 mm
Height C	15 mm
A maximum	39.5 mm
A minimum	36.5 mm
maximum clamping force	11 kN
Type of product	Side clamps