


CCGT 030101, Grade: PR1425

Order data

Order number	260040 PR1425
GTIN	4960664638642
Item class	25E

Description

CCGT 030101 PR1425 Grade: PR1425
 Chip breaker: MP-CF
 Cutting depth a_p : 0.03 - 0.2 mm
 Feed f : 0.02 - 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 180 m/min
 Cutting speed v_c secondary application: 100 - 150 m/min

Technical description

Cutting conditions	continuous
Secondary application	M
Chip breaker	MP-CF
Main application	P
Feed f	0.02 - 0.1 mm/rev.
Corner radius	0.1 mm
Cutting depth a_p	0.03 - 0.2 mm

Cutting speed v_c main application	60 - 180 m/min
Cutting speed v_c secondary application	100 - 150 m/min
Grade	PR1425
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 030101
Number of changes/inserts	2
Type of product	Indexable insert for turning