


**CCGT 030102, Grade: PR1425**

**Order data**

Order number	260041 PR1425
GTIN	4960664638659
Item class	25E

**Description**

CCGT 030102 PR1425 Grade: PR1425  
 Chip breaker: MP-CF  
 Cutting depth  $a_p$ : 0.03 - 0.2 mm  
 Feed  $f$ : 0.02 - 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 180 m/min  
 Cutting speed  $v_c$  secondary application: 100 - 150 m/min

**Technical description**

Secondary application	M
Cutting conditions	continuous
Chip breaker	MP-CF
Cutting depth $a_p$	0.03 - 0.2 mm
Corner radius	0.2 mm
Cutting speed $v_c$ secondary application	100 - 150 m/min
Cutting speed $v_c$ main application	60 - 180 m/min

Feed f	0.02 - 0.1 mm/rev.
Main application	P
Grade	PR1425
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Type of product	Indexable insert for turning