

**CCMT 09T308, Grade: HB7140****Order data**

Order number	260060 HB7140
GTIN	4045197667489
Item class	21G

**Description**

CCMT 09T308 HB7140 Grade: HB7140  
Chip breaker: V4S  
Cutting depth  $a_p$ : 0.5 - 3 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 85 - 210 m/min

**Technical description**

Indexable insert clearance angle	degrees
Product name attribute	
Insert assignment	neutral
Rake	degrees
Shim	
Indexable insert profile	
Type of product	