

Garant
Boring bar steel, left-hand, Shank \varnothing / insert size: 32/12mm

Order data

Order number	260033 32/12
GTIN	4045197652362
Item class	21T

Technical description

Shim	269005 6
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Insert size	12 mm
Centre offset L_3	22 mm
Pack of insert screws	269028 20
ISO code toolholder	A32S SCLCR/L12
Shim screw	269013 5
suitable indexable insert	CC.. 1204..
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring bar
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Accessories

Shim screw Type 5	269013 5
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Shim Type 6	269005 6
Set of insert screws Type 20	269028 20
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500