

Garant
CCMT 09T308, Grade: HB7415


Order data

Order number	260060 HB7415
GTIN	4045197667502
Item class	21G

Description

CCMT 09T308 HB7415 Grade: HB7415
 Chip breaker: TIS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Cutting speed v_c main application	60 - 70 m/min
Corner radius	0.8 mm
Main application	S
Cutting depth a_p	0.2 - 2 mm
Feed f	0.1 mm/rev.
Cutting conditions	continuous
Chip breaker	TIS

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning